



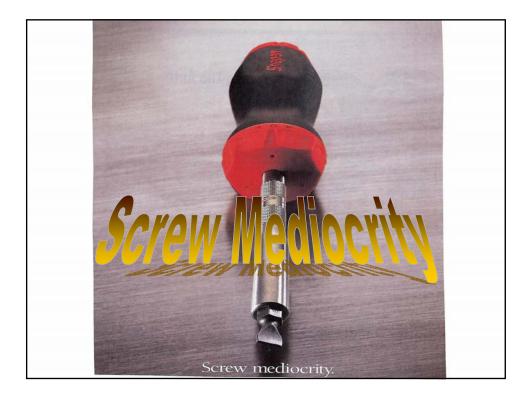


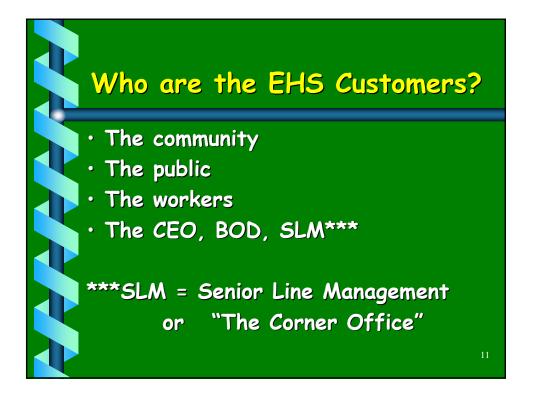
## FORTUNE MAGAZINE "Managing safety is no easy task, but it makes bottom-line sense. There's a

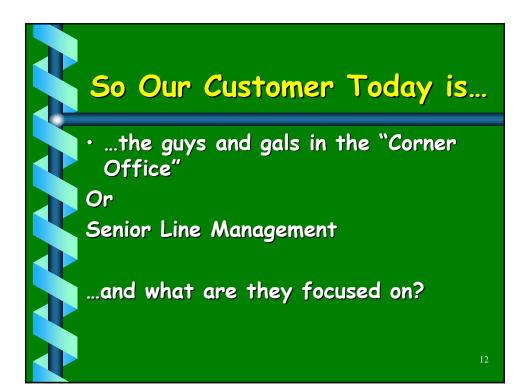
makes bottom-line sense. There's a direct payoff in savings on a company's workers compensation insurance, whose premiums are based on the number of claims paid for job injuries. The indirect benefits are far larger, for safe plants tend to be well run in general and more productive."

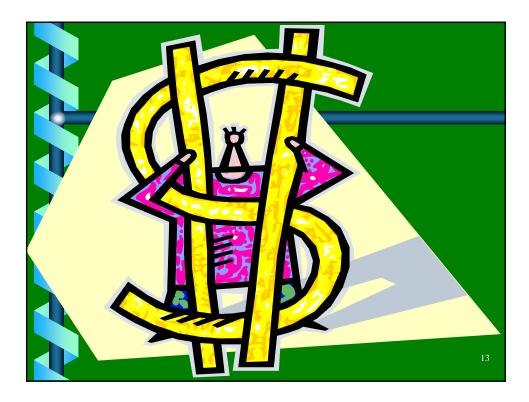
<u>The Battle for Industrial Safety</u> by Mary Connors, <sub>8</sub> 8/4/97

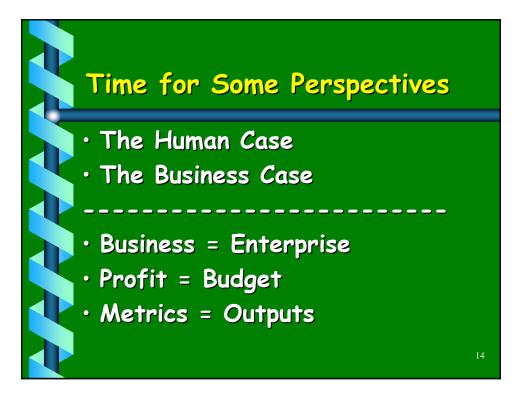


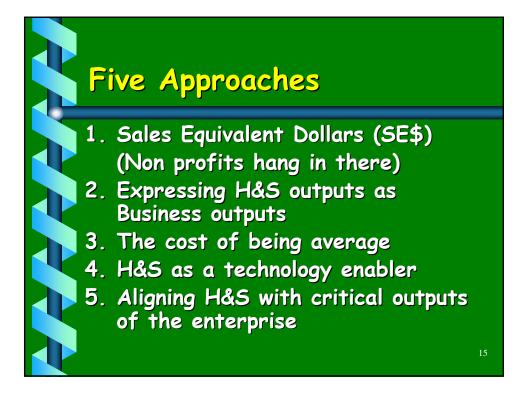


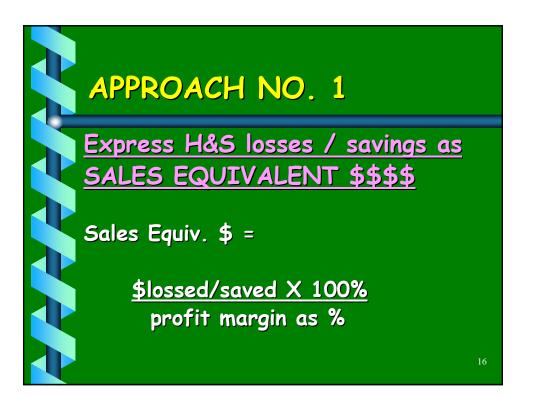






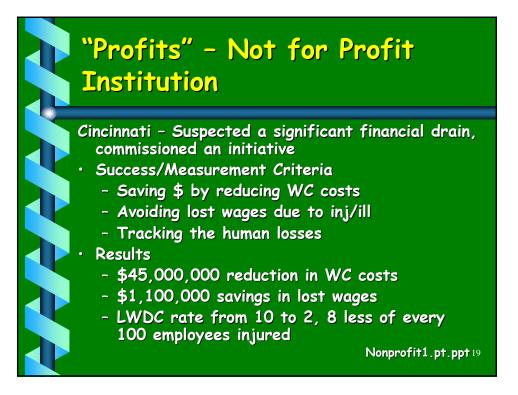


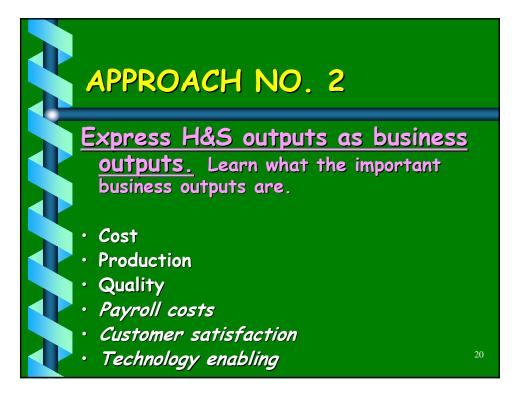






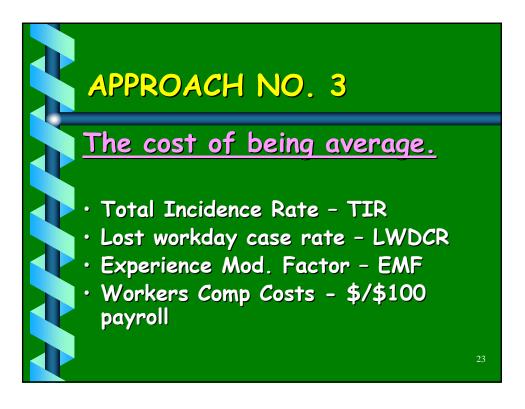


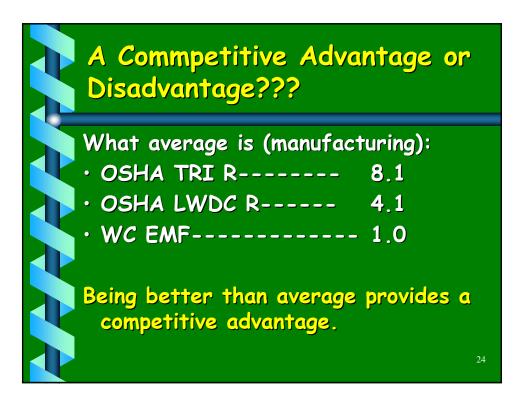




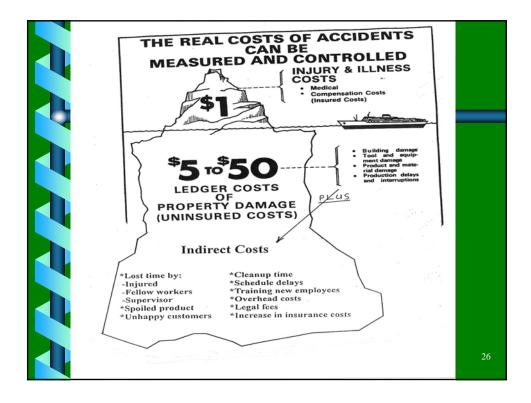


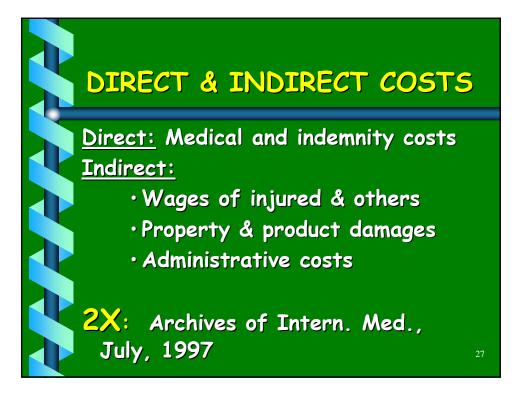








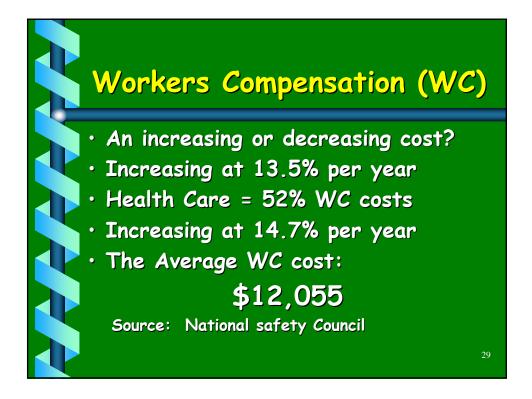


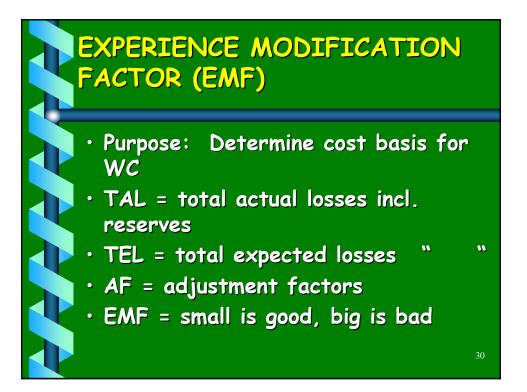


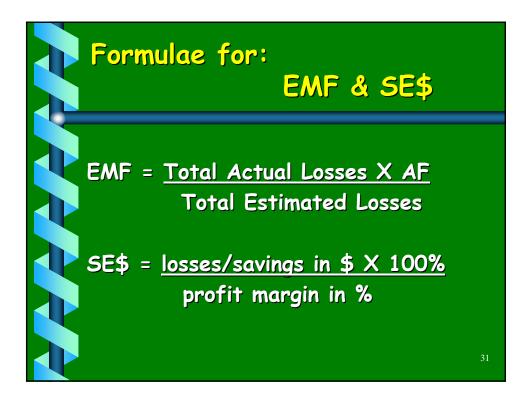


Direct cost----- \$1.1 B Indirect cost @ 2X---- \$2.2 B

Total cost----- \$3.3 B

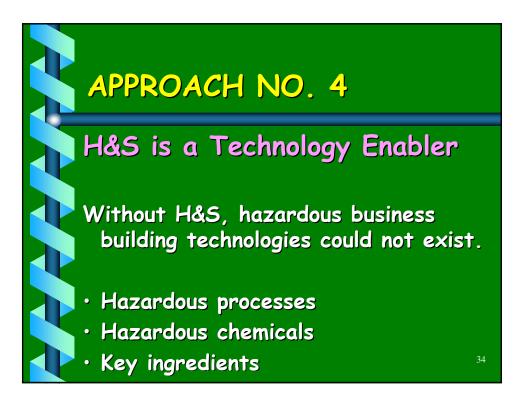


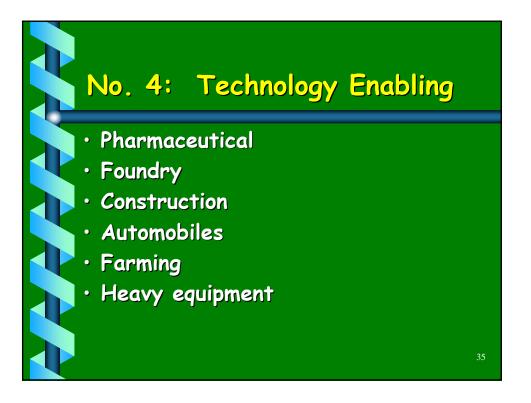


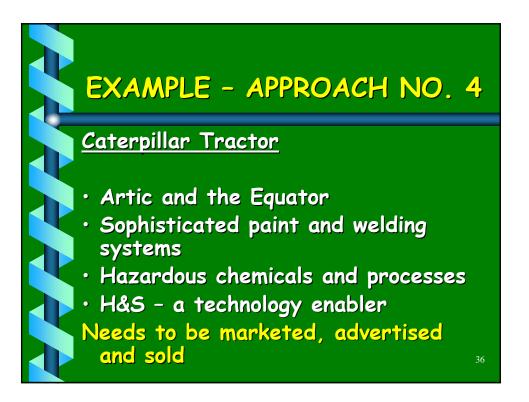


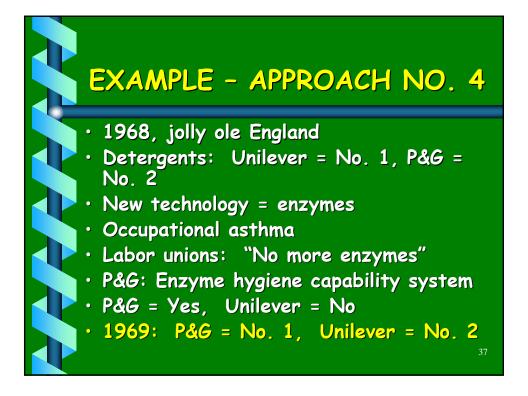
	EXPERIENCE MODIFICATION FACTOR (EMF)						
<u>Co.</u>	Manual <u>EMF</u>	Actual					
	Premium	<u>Premium</u>					
A	\$500,000 .50	\$250,000					
В	\$500,000 1.0	\$500,000					
c	\$500,000 1.5	\$750,000					
		32					

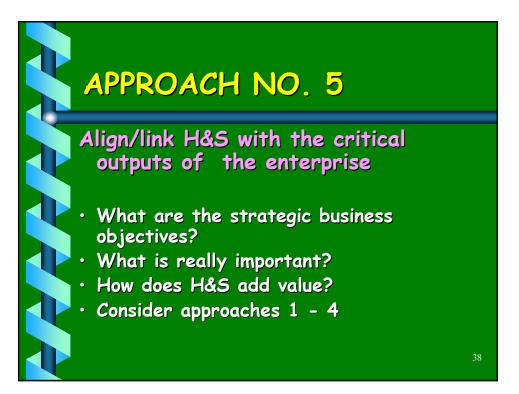
WORKERS COMPENSATION \$/\$100 Payroll					
<u>Industry</u>	<u>\$/\$100</u>				
Tree prunner	43.60				
Oil/gas drilling	23.84				
Auto manufacturing	5.40				
Soap & detergent man	3.78				
P&G	0.56				
Traveling salespeople	0.62				
Source: National Council of C	comp. Insurance 33				

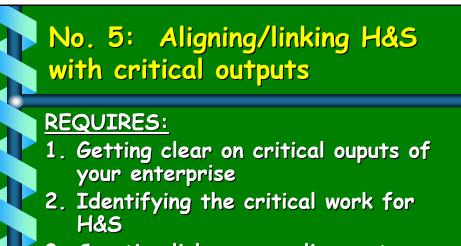












- 3. Creating linkages or alignment
- 4. Communicating those linkages
- 5. Executing against the linkages



	<u>Corp.:</u> Reduce price gap between P&G and store brands (1991)									
	<u>Manuf.</u> : Ke	ep case	e cost	ts flat	t - 4 y	rs.				
Y	<u>Safety:</u> Keep WC costs flat - 4 yrs.									
	<u>Yr.</u>	91	92	93	94	<u>95</u>				
	WC\$/\$100	.56	.54	.54	.44	.44				
V	Accum. \$N	M 3.3	8.2	14.7	23.6	31.6				
							40			

