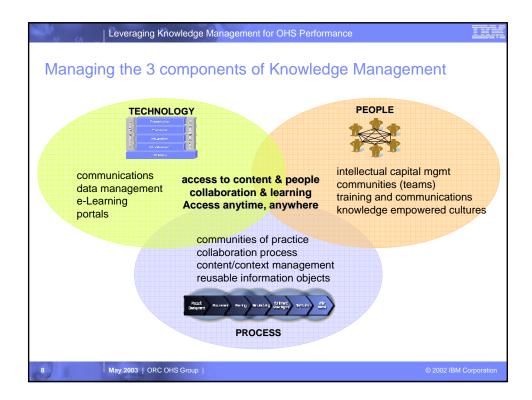
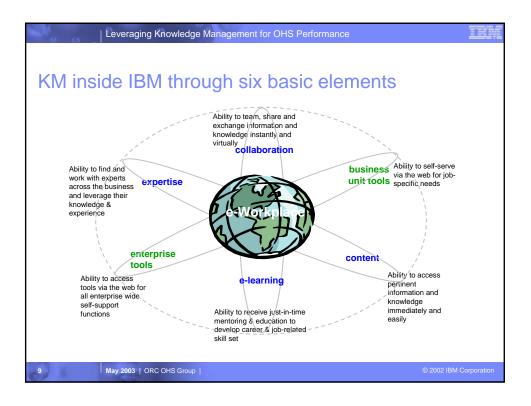


	The IBM 4 Tier Learning Model [™]	
Collocation	Experience Based Learning Learning Labs, Classroom, Mentoring, Role Playing, Coaching, Case Studies, Expert Presentations, Motivational Speeches	Face-to-Face
Collaboration	Collaborative Learning Live Virtual Classroom, e-labs, Collaborative Sessions, Real-time Awareness, Live Conferences, Teaming	Collaborative
Interaction	Interactive Learning, Simulation, and Gaming CBT/WBT Modules, Self-Directed Learning Objects, Interactive Games, Coaching & Simulations	Multimedia
Information	Performance Support & Reference Materials Web Lectures, Web Books, Web Conferences, Web Pages, Videos	Internet





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	Legacy	Barriers
Content	Manuals Practices	Accessibility & awareness
Collaboration	Teams	Time zone Culture Not well advertised
Expertise	Multiple resources Explicit knowledge	Source identification Tacit knowledge Smaller staffs
Learning	Telecons Local Training	24/7 Access Budget

