

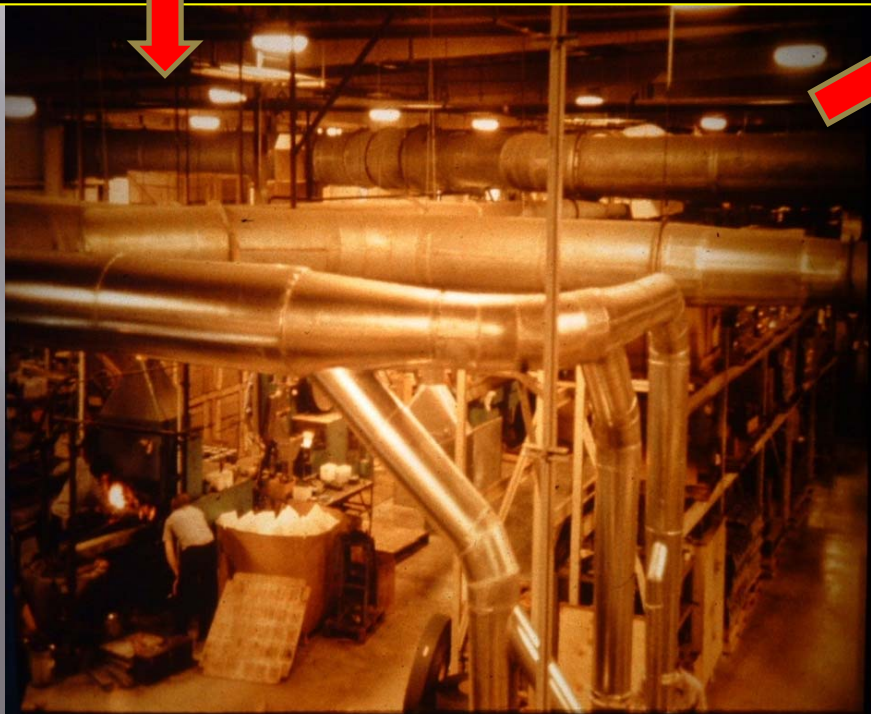
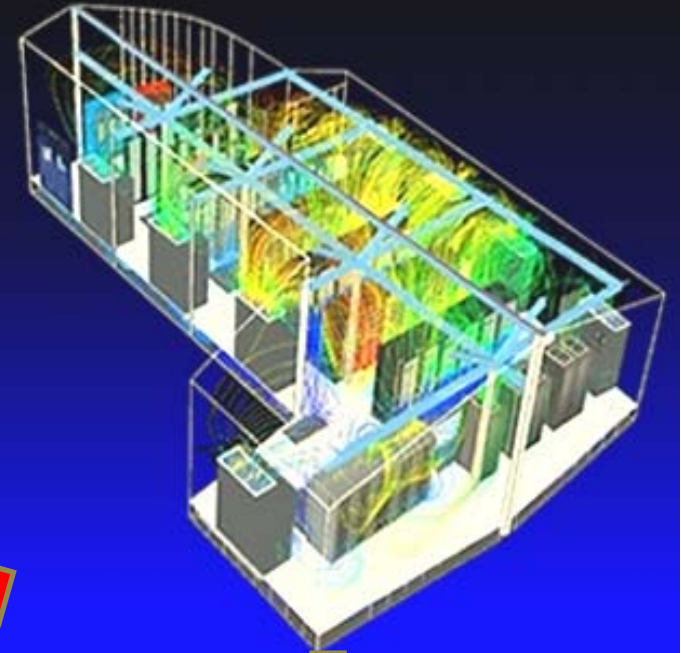
IH Engineering

Past, Present, Future

“IHE”

© D. Jeff Burton, PE

January 2014



**Many changes in
“IH Engineering” have
Occurred in last 30 years**

Let's explore what / why:

- Factors?**
- Past Conditions?**
- Present Conditions?**
- What about the future?**



Engineering =
Applications of
scientific, economic, and
technical knowledge to
the design, building, and
maintaining of
equipment, systems,
materials and
processes.” or...



Background Info - 1



Practical Applications of Science”



Branches of Engineering

Background -2



Chemical Engineering

Mechanical Engineering

Industrial Engineering

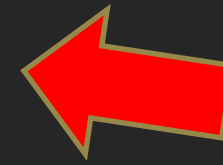
Civil & Env. Engineering

..... +

Safety Engineering

IH Engineering

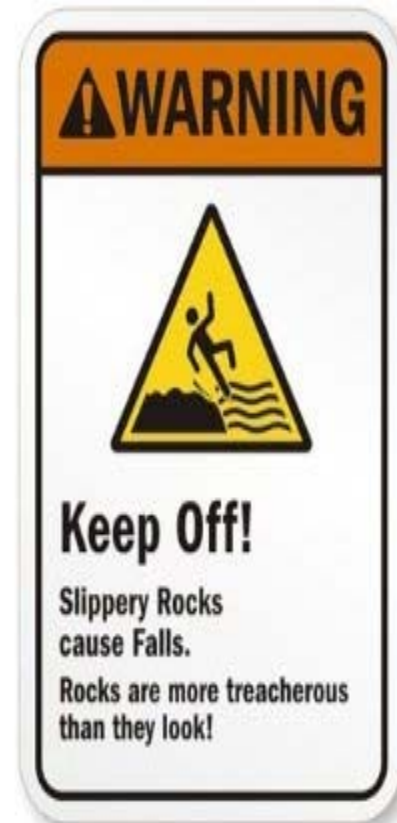
+ about 15-25 more



What is “Safety Engineering?”

Background - 3

An engineering discipline which assures that engineered systems provide acceptable levels of safety. It is strongly related to mechanical, industrial and systems engineering.” -- ASSE



What is IH Engineering?

**Practical Applications of
Science ... to control
and protect the health
of people in the work
environment.**

Background - 5



e:

**giene” = “Science of ... Health” and
= “ Preservation management ”**

any historical career
specialties **have existed in**
the IH field:

Industrial Chemist (e.g, Calif)
Industrial Toxicologist
Occupational Physician
IH Engineer
Industrial Epidemiologist
More recently:
Consultant
Manager
Presnic IH

Background - 4



What types of **control**
is / does **IHE** cover?

Chemical Emissions

Excessive Noise

Thermal Stress

to a lesser degree *today*:

Ergonomics

Illumination

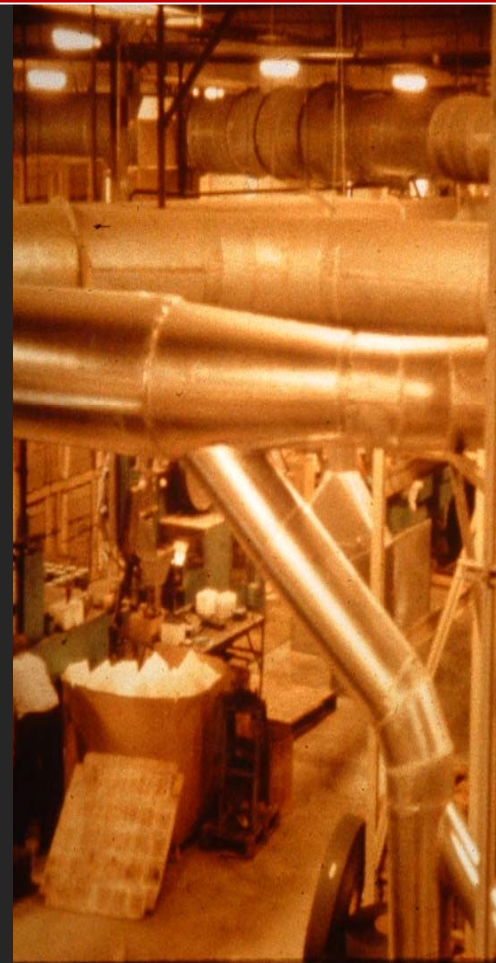
Radiation

Hazardous waste

Costs

Air pollution

Background -



US Workplace and its impact on IH Engineering

The Past (pre-1985): “Industrial-based”

pre-1980, much of US
economy consisted of
industries,” e.g., steel
mills, smelters, foundries,
machine shops, auto
manufacturing, mining...
and others.

These defined IH practice.



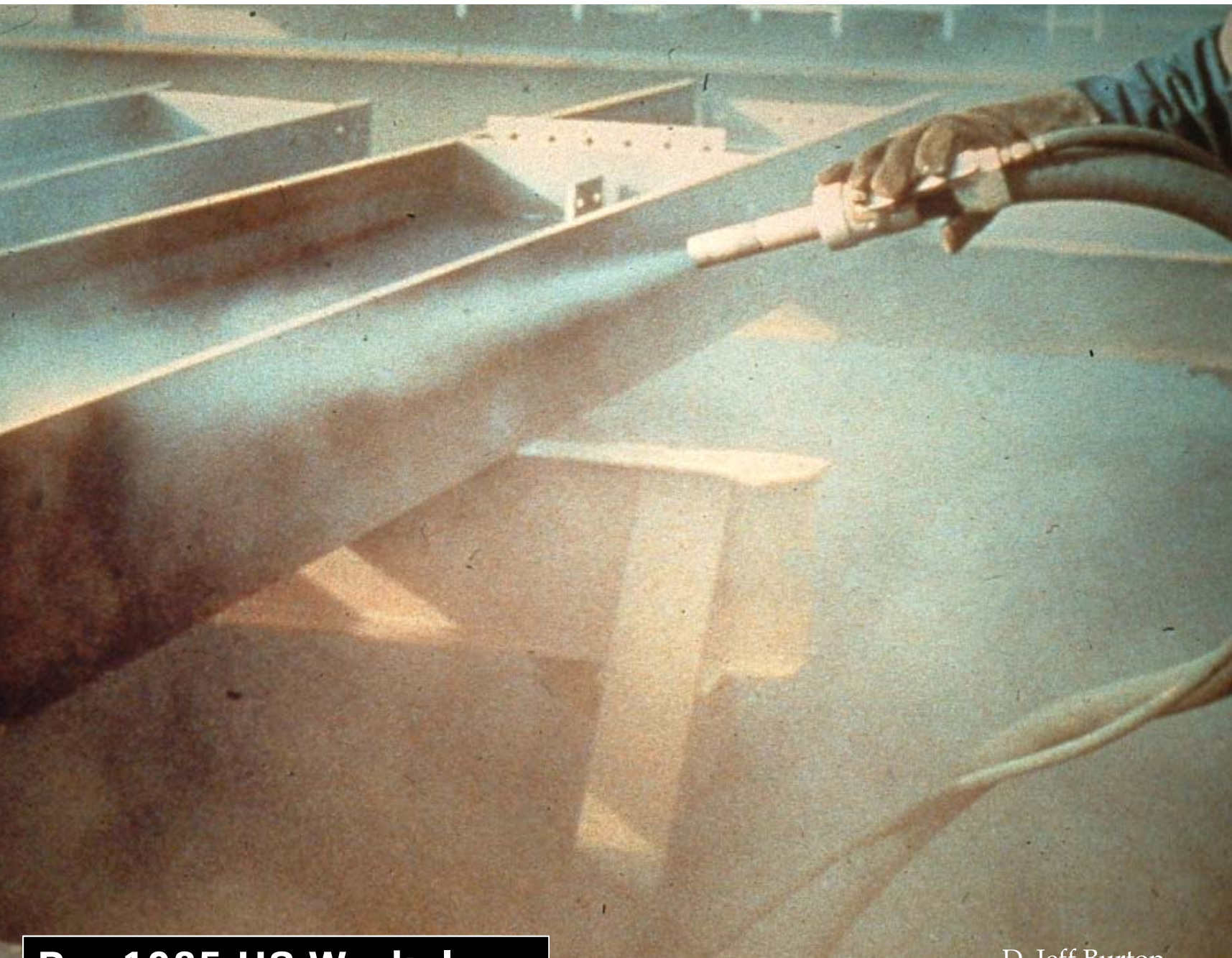








Pre 1985 US Workplace





Pre 1985 US Workplace

1985 US Workplace





Most **design work**: “drafted by hand” using
“handbook” reference materials.



+ “IAQ” issues
arose 1975-1980
after ASHRAE
lowered OA
requirements to
5 cfm/person

S Workplace and its Impact on IH Engineering

The Present: “knowledge-based”

Today, many of our work
places are “high tech,” e.g.,
automation, CADD, CFD, IT,
professional offices, semi-
conductor, food production,
pharma, labs, **plus add** IAQ and
HVAC, green building, and
other issues.



Today's US Workplace



Today's US Workplace



Today's US Workplace



Today's US Workplace

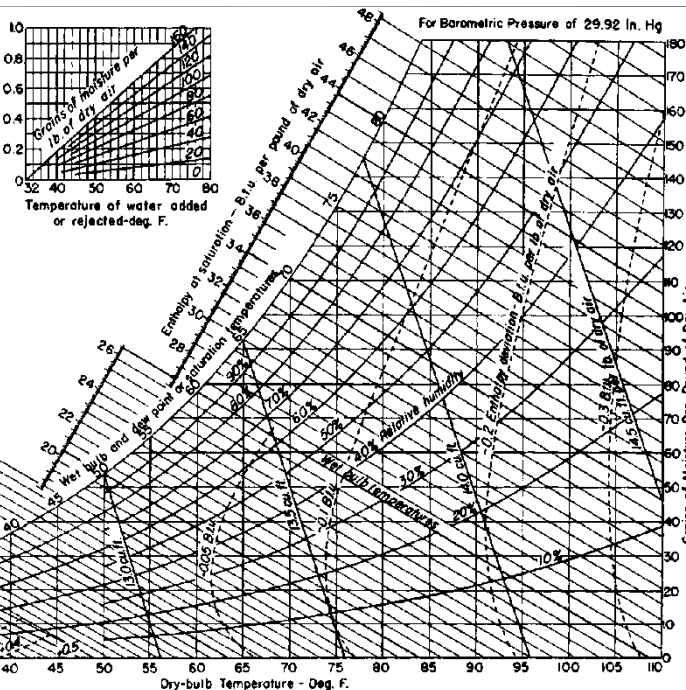


Today's US Workplace



IT and Office Spaces





“IAQ” issues are 25% - 40% of IH workload today

Still: Ventilation!



Today's US Workplace: "Green"



Some IHs: "LEED-Certified"

the Past (pre-1980) Sources of IHs:
graduate engineers as IHs highly valued:

Chemical Engineering
the ideal base for
becoming an industrial
hygienist.” – Alice
Hamilton

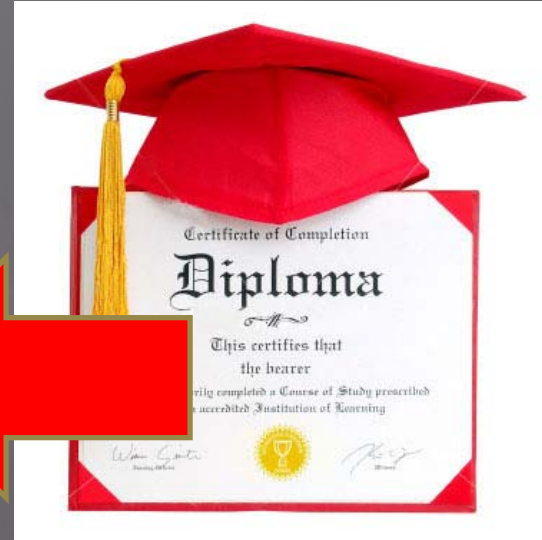
(paraphrased, date unknown)



the Past

5% of IHS have
degrees in engineering.”
**Andy Hosea (Circa 1970,
Personal Communication.)**

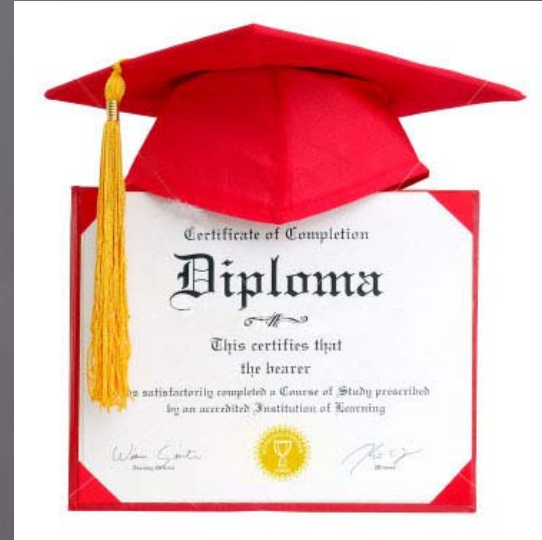
Until 1980, Exxon hired *only* “IH
engineers” for IH positions.” – **Rod
son, Univ. of Utah**



the Past

% of IHs have degrees in
engineering.” – **Andy Hosea** (Circa
2010, Personal Communication.)

Until 1980, Exxon hired
only “IH Engineers” for IH
positions.” – **Rod Larson**,
Univ. of Utah



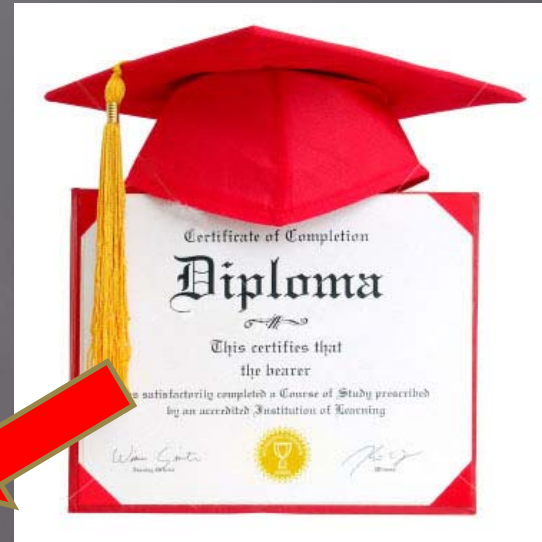
The Present

Country level IHs:

5% have basic degrees
in engineering fields.

most all have some
background in sciences.

data/sources in a minute



IHA ?



The Past



Had an “Engineering
Committee” until 2012

CGIH?



1951 - Had the “Vent
Committee” consisting
of “Gov’t” IEs with
engineering degrees.
(K. Caplan, et al.)



The Present

HA ?

Has “Hazards Prevention
and Engineering Controls
Committee” [“H-PEC” Com.]

See AIHA.org for details

Engineering Industry”

G = 138 members (1.4%)

235 members list “PE”
(2.4%)



Engineering
Reference Manual

8 members (1.4%)

5 have PE (2.4%)

The Present

ACGIH? ←

Advisory Committee? –

Most have PE, several have

PH, all consider

themselves ME or CE

rather than "IH Engineer"

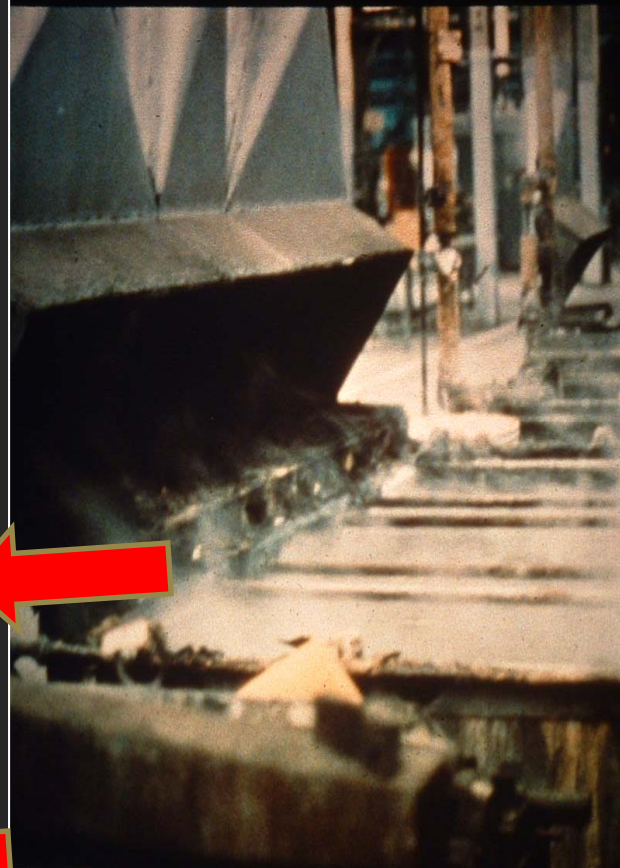
– Gerry Lanham, Chair

2% of ACGIH members

view profession as

"engineering"

2.5% list "PE" title ←



of ACGIH members list profession
engineering"

% list having PE

PE?

Engineers" is in name

Members w/ Eng.

degrees: "unknown"

% list "PE"

ow prefers "Safety

Professional"

ets Tech Standards for

&S

The Present



he Past

papers on "IHE" were routinely published

Industrial hygiene engineering in the petrochemical industry

WARD S. BRIEF and JEREMIAH LYNCH

Corporation, Medical Department, Research and Environmental
Health Division, Linden, New Jersey 07036

1978

The purpose of this paper is to illustrate how industrial hygiene engineering can be practically applied during the development of new petrochemical technology, during the design of new or modified chemical manufacturing units, during routine and non-routine production operations, and during plant turnaround procedures. Further, this paper will illustrate the options available to the designer depending on the degree of data base gaps which need to be

filled. The first step in the process is to determine appropriate limits for potential releases. These limits should relate the likely period of exposure to the biological effect. Thus different exposure periods, such as one minute, 15 minute, 1 hour, 8 hours and 24 hours should have corresponding limits, based on the toxicological rate profile which occur.

The next step in the process is to determine the potential for exposure by assessing the probability of release. The frequency of releases will depend on the nature of the process and the design of the plant.

he Present

**papers related to “engineering controls”
e published regularly. Mostly from
ternational sources. None use “IHE.”**

Analysis of Factors Affecting Containment with Extracted rtial Enclosures Using Computational Fluid Dynamics

Rachel L. Batt* and

Adrian Kelsey

Author Affiliations

1. Health and Safety Laboratory, Harpur Hill, Buxton, Derbyshire SK17 9JN, UK

 *Author to whom correspondence should be addressed. Tel: +44-(0)-1298-218318; fax: +44-(0)-1298-218840; e-mail: rachel.batt@hsl.gsi.gov.uk

Received May 30, 2013.

Accepted July 6, 2013.

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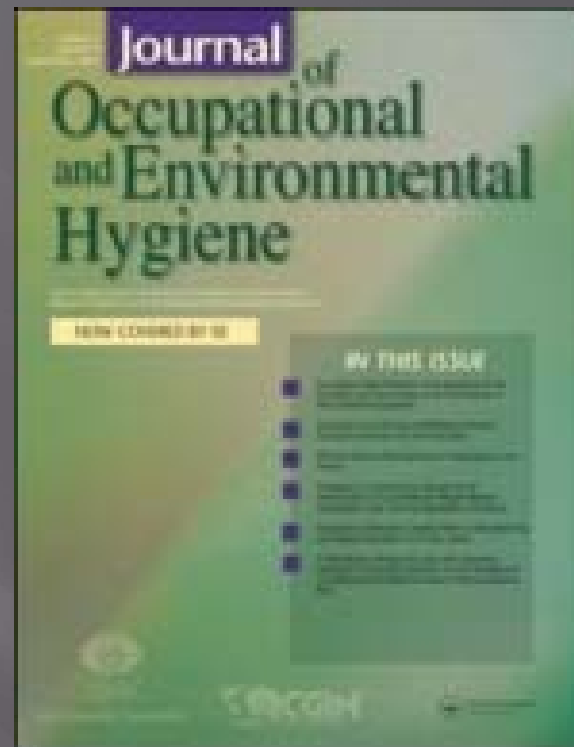
est **papers** (9) from the
EH
c 2013 AIHA+ACGIH

of nine papers are
ted to “engineering
trol” in some way.

cs:
go (lifting)
b Ventilation (testing)

ember: 1/7 eng
rom non-USA sources

1/3



What did IH Engineers Do? IHs?

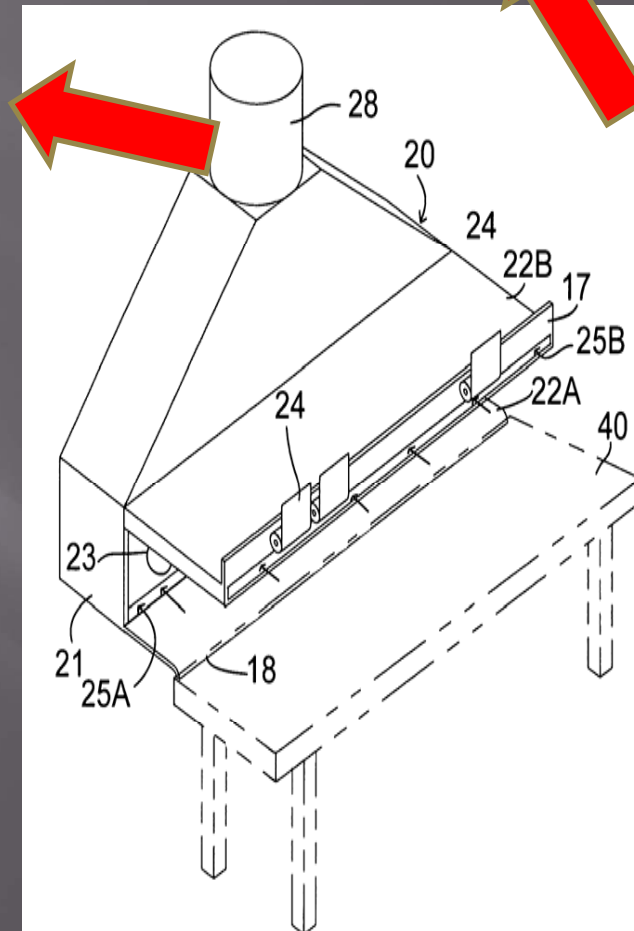
In the 1980, IH Engineers often designed controls, e.g. coke oven emission controls, plating shop ventilation, welding ventilation and so forth.

IHs were expected to be able to:

Make engineering control recommendations; assist engineers

Review P&Ss and make recommendations to designers

The Past



What did IH Engineers Do? IHs?

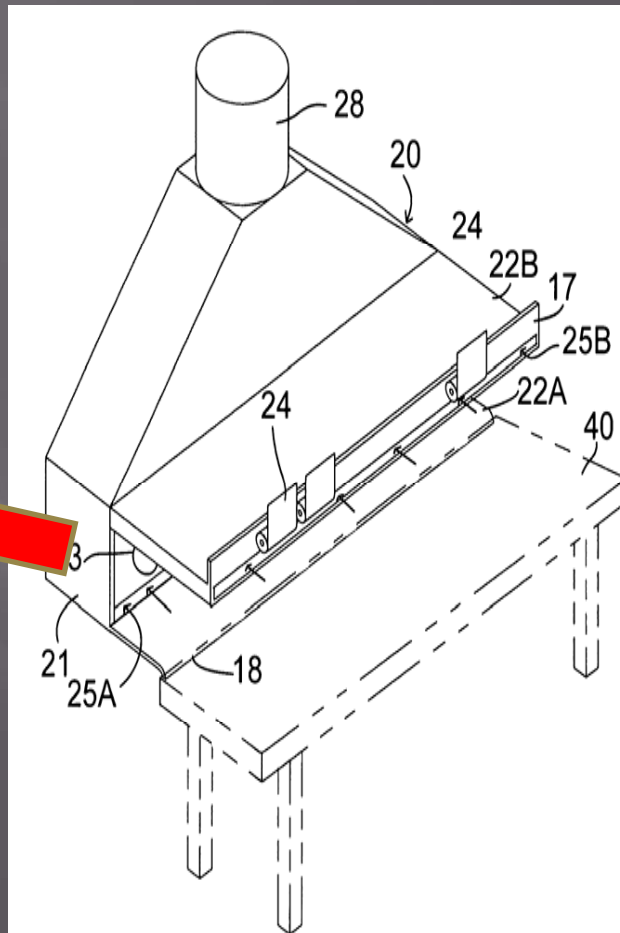
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What did IH Engineers Do? IHs?

IHs were expected to be able to:

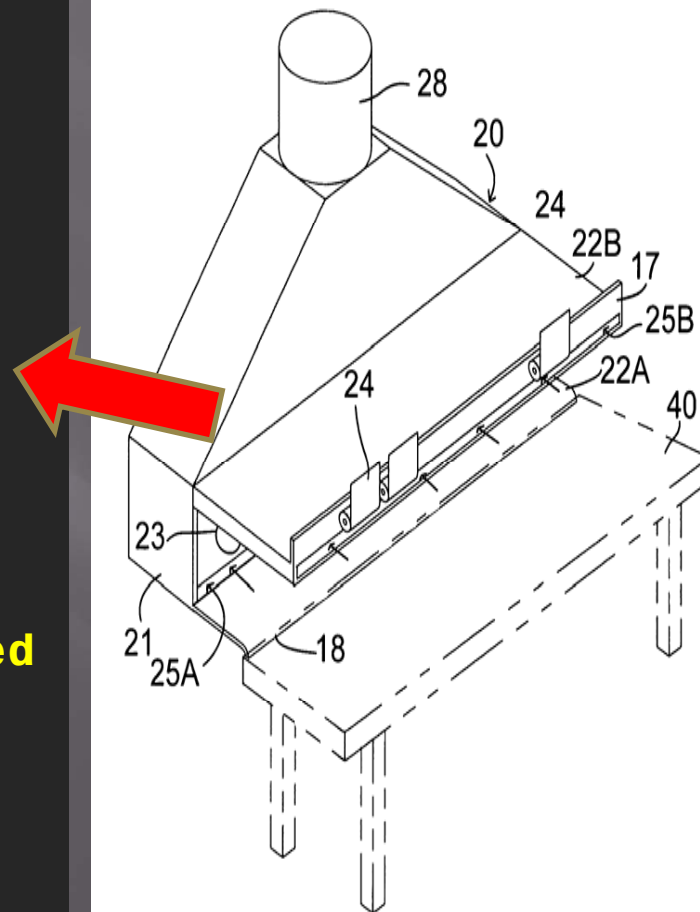
Make engineering control recommendations;
test engineers

Review P&Ss and make
recommendations to
designers

Evaluate and troubleshoot existing engineered
control systems

Understand engineered control systems and
how they work

The Past



What did IH Engineers Do? IHs?

IHs were expected to be able to:

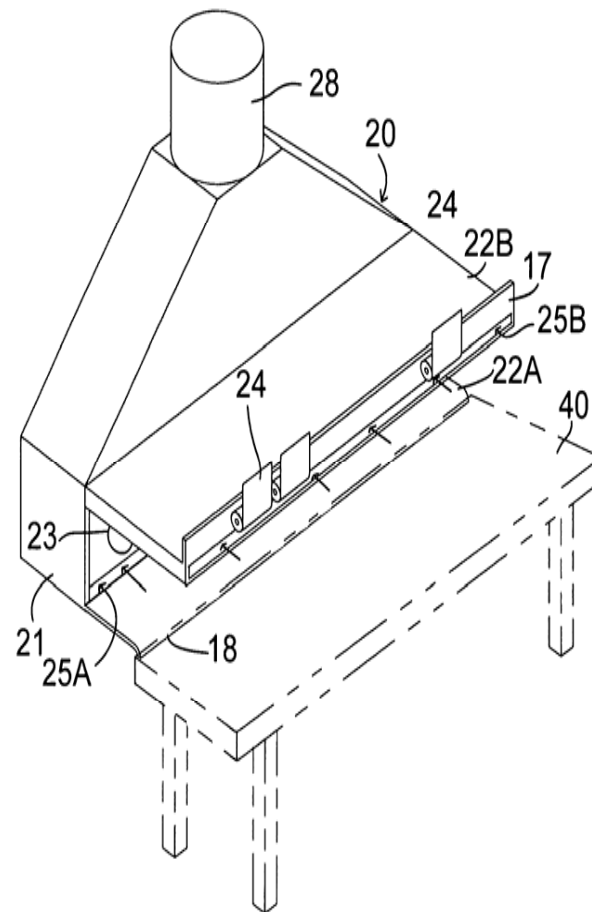
Make engineering control recommendations;
test engineers

Review P&IDs and make recommendations to
designers

Evaluate and
troubleshoot existing
engineered control systems

Understand engineered control systems and
how they work

The Past



What did IH Engineers Do? IHs?

IHs were expected to be able to:

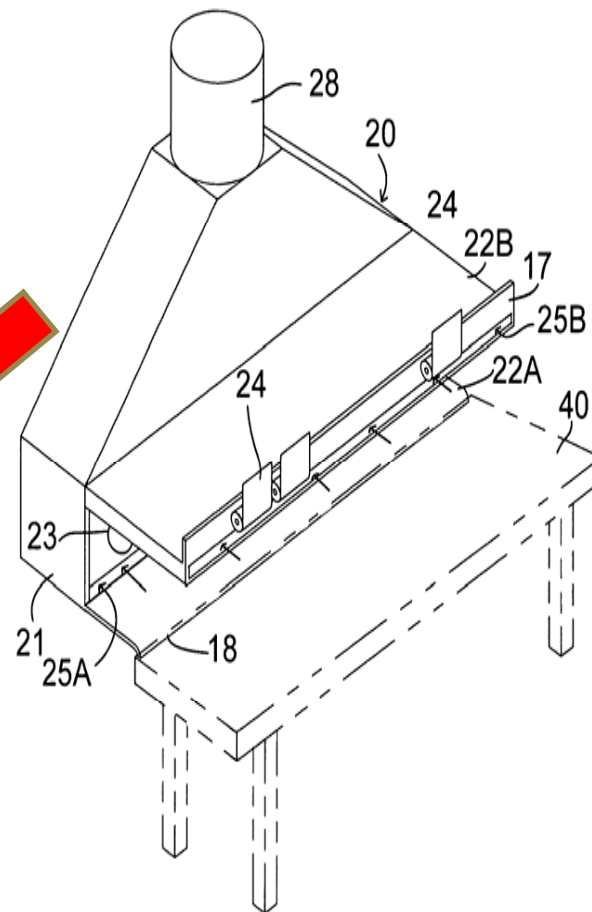
Make engineering control recommendations;
test engineers

Review P&IDs and make recommendations to
designers

Evaluate and troubleshoot existing engineered
control systems

Understand engineered
control systems and how
they work

The Past



What do Engineers in IH Do Today?

Engineers in IH do very little actual design-to-build work.

The Present

are still expected to be able to:

make engineering control recommendations

review P&Ss and make recommendations to designers.

evaluate existing engineered control systems

communicate effectively with engineers



What do IEs do, re: engineering now?

Engineers in IE do very little actual sign-to-build work.

IEs are still **expected** to be able to:

Make engineering control recommendations

Review P&IDs and make recommendations to designers.

Evaluate existing engineered control systems

Communicate effectively with engineers

The Present



What do IEs do, re: engineering now?

IEs are still expected to be able to:

Make engineering control recommendations

Review P&Ss and make recommendations to designers.

Evaluate existing engineered control systems

Communicate effectively with engineers

The Present



What do IEs do, re: engineering now?

IEs are still **expected to**
be able to:

Make engineering control recommendations
Review P&IDs and make recommendations
to designers.

Evaluate existing
engineered control
systems

Communicate effectively with engineers



The Present



What do IEs do, re: engineering now?

Engineers in IE do very little
qual design-to-build work.

IEs are still expected to
be able to:

Make engineering control recommendations

Review P&IDs and make recommendations
to designers.

Evaluate existing engineered control
systems

Communicate effectively
with engineers

The Present



The Past and Present

The Primary Text:

Industrial Hygiene Engineering: Recognition, Measurement, Evaluation and Control.

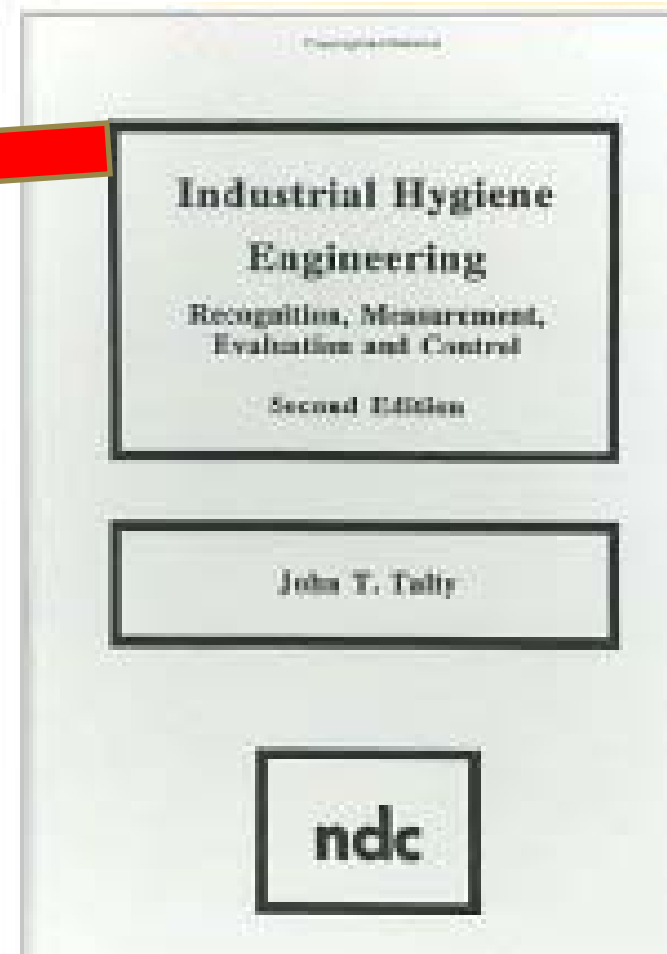
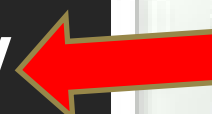
Edition: late 60's – early 70s?

Sponsor: NIOSH (Byers, Clintock, Vernon, et al)

Edition: 1988 (25 yrs ago)

Sponsor: NIOSH and NDC (John T. Tally) [Needs Updating]

Ed. available on Amazon, 1st ed. \$40 "New." \$140



kindle edition

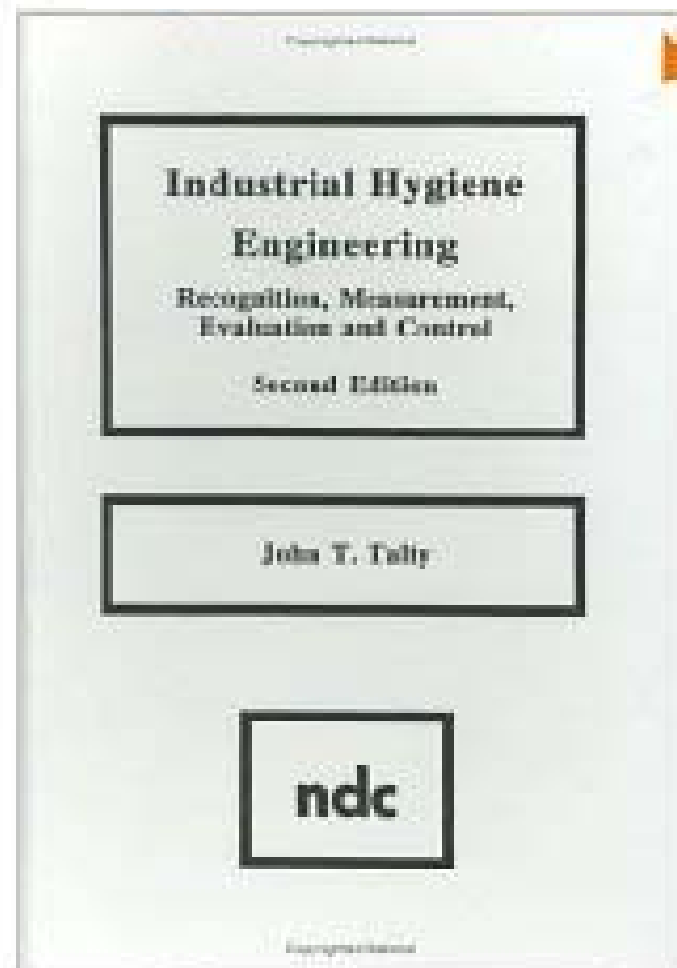
IHE Contents

Topic	Pages	
Overview of IH	85	
ntilation	240	(1)
ermal Stress	40	(2)
und/noise	120	(3)
mination	70	(2)
adiation	130	(3)
gonomics	60	(2)
ner	60	

**Only topic with detailed
“design” instructions**

Very little design, if any

**About 20 pages on
“controls”**



ast and Present

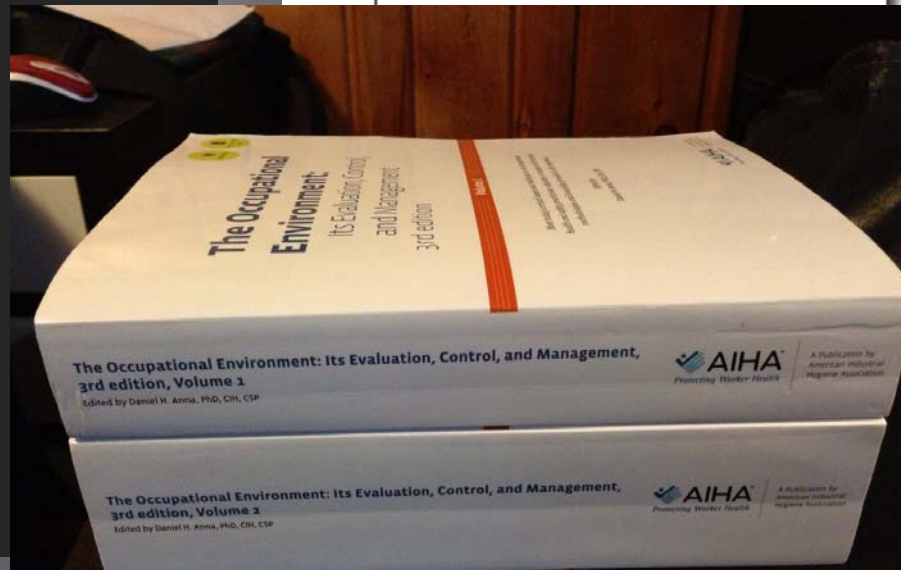
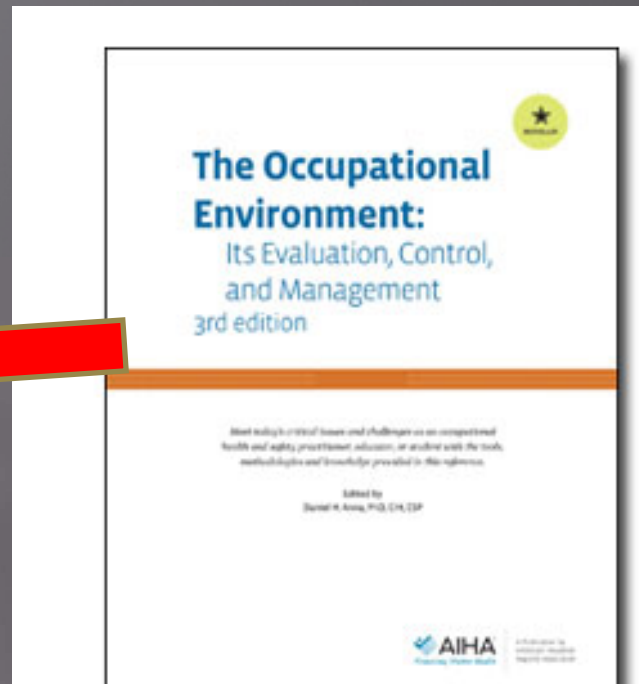
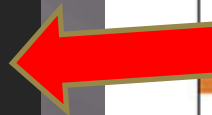
er Primary EC Texts:

**A “White Book” (Derived
n NIOSH “White Book.”)**

**multiple Chapters on
“engineering” topics:**

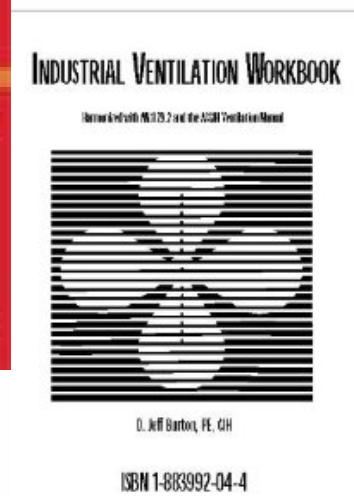
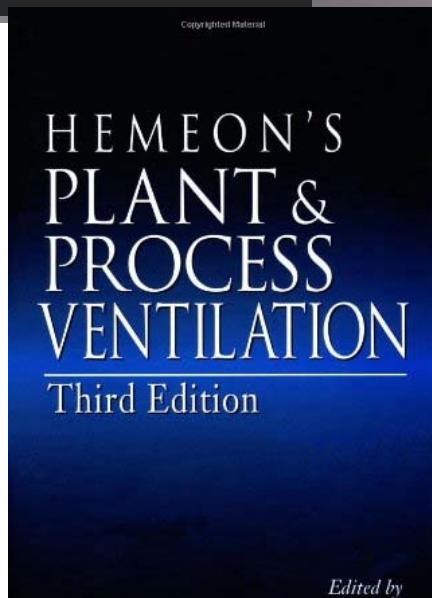
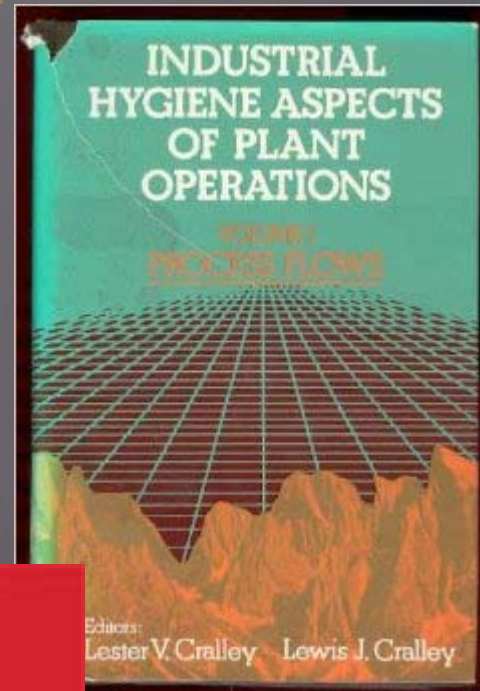
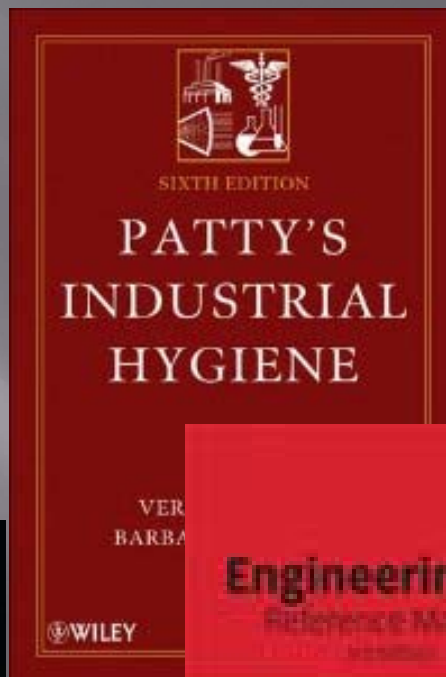
**tilation
se
ermal Stress**

**3rd Edition Current
Price: \$50 - \$300**



The Past and Present

cores of EC
xts and
ndbooks,
d, revised
d new



Industrial Ventilation:
Primary focus of
Engineering:
Past and Present

Design
Operation
Maintenance
Testing
Troubleshooting

**All occupancies
require ventilation "**

INDUSTRIAL VENTILATION

A Manual of Recommended Practice

24th Edition



INDUSTRIAL VENTILATION WORKBOOK

Harmonized with ANSI Z9.2 and the ACGIH Ventilation Manual



D. Jeff Burton, PE, CIH

ISBN 1-883992-04-4

HEMEON'S PLANT & PROCESS VENTILATION

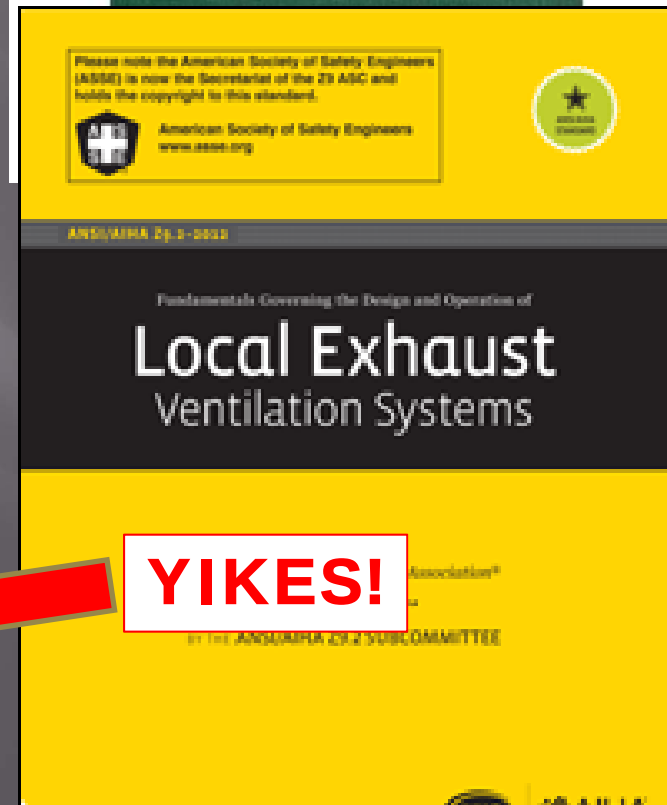
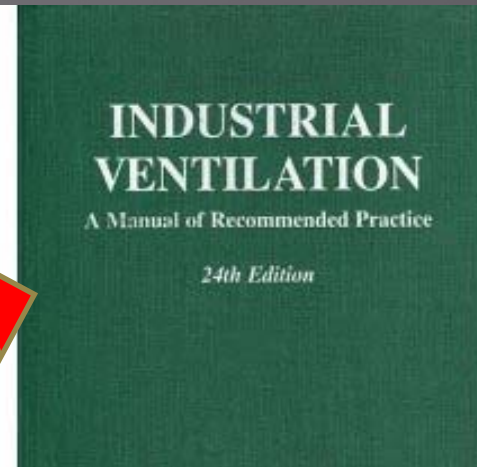
Third Edition

Edited by
D. Jeff Burton

Standards of Practice E: Ind. Ventilation

Primary “SGP” since 1951:
ACGIH IV Manual
(now in 28th Edition)
“Not a Standard.” – ACGIH]

ANSI Z9 (Ind. Ventilation)
since 1960s
ASHRAE: Secretariat to 2012
ASSE: Secretariat now!!

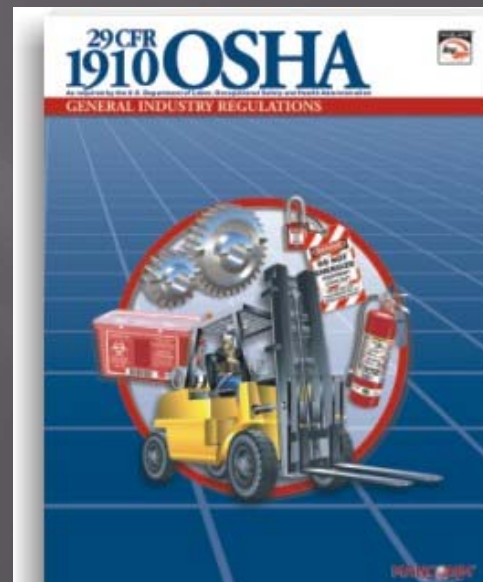


standards of Practice,
other EC

ASHRAE Standards 52, 55,
2 plus others
(HVAC)

OSHA Guidelines, various,
g., Recirculation

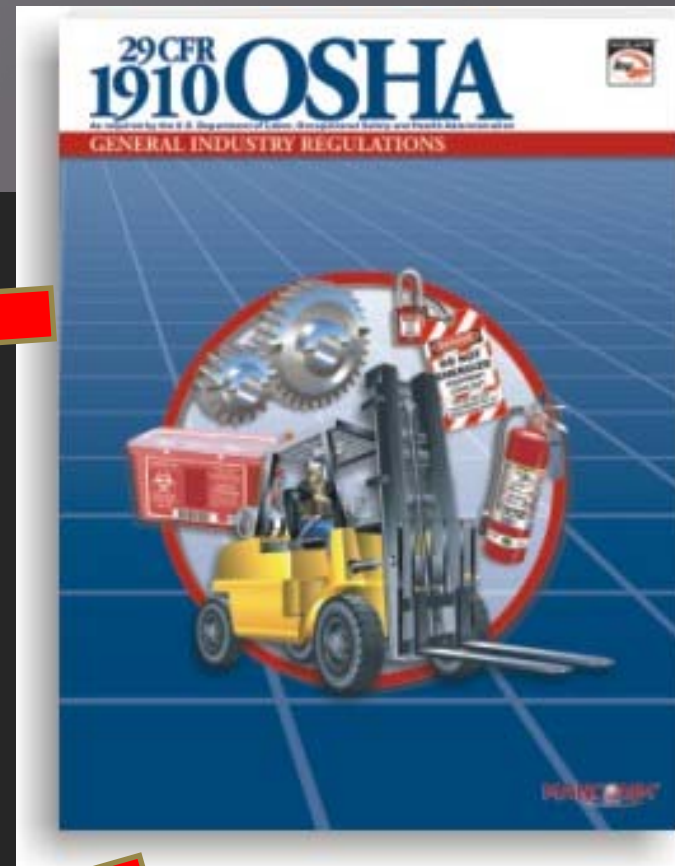
SHA Regs, various (85
lated to engineering
controls) but **old**.



Impact of OSHA and other traditions

OSHA (and all IH traditions)
all for **engineering** and
administrative **controls** to
be applied **first**, where
technically and financially
feasible.

This alone drives the
required retention of an
"engineering" component



LUS

The ABIH has defined **three** IH domains):

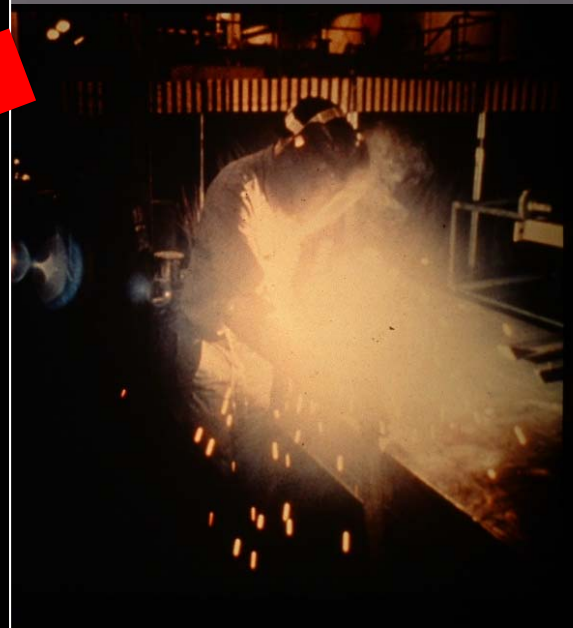
Risk Assessment (sciences, hazards, health effects)

Hazard Control (ventilation, biomechanics)

Program Management (standards; laws, codes, programs)

Engineering **skills** have a major role to play in all of these “domains”

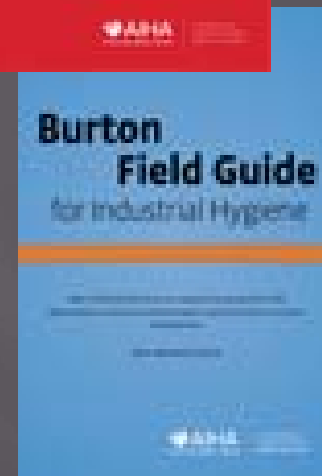
ABIH



Education and its impact on Engineering in IH

In the past we hired engineers and trained them to be industrial hygienists. **Today we hire hygienists and give them some engineering training.** –

Erica Jones, Chair, AIHA, PECC, AIHA, 2014, personal communication.



Education and its impact on engineering in IH -- Present

There are 140+ programs that offer A, BS & MS programs in OH, IH, IS, EH by US academic institutions.



5+ offer BS or MS degrees in IH-related education.



Industrial Ventilation (as a **surrogate** for “IH Engineering”) is a requirement for “most IH BS and MS programs.”

ent students average “less than 10 or less per program” =
out 550 students enrolled each year.

Sources: Cresente Figueroa, UNA; ASSE



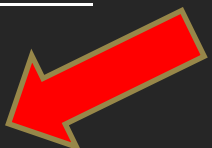
College & University Directory

Map displays number of schools listed per state



Education and its impact on engineering in IH -- Present

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IH, IS, EH by US academic institutions.
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Education and its impact on engineering in IH -- Present

Industrial Ventilation (as **a surrogate** for “IH Engineering”) is a requirement for “most IH BS and MS programs.”

Present students average “less than 10 or less per program” = about 550 students enrolled each year.
[5 this year at the RMCOEH]



Trends in IV course content in “last 5 years” :
merging IV into general controls classes
decrease in **design** components
increase in **testing** emphasis

Education and its impact on engineering in IH -- Present

Industrial Ventilation (as **a surrogate** for “IH Engineering”) is a requirement for “most IH BS and MS programs.”

Student average “less than 10 or less per program” = about 10 students enrolled each year.



trends in IV course content in “last 5 years”
merging IV into general controls classes
decrease in **design** components
increase in **testing** emphasis

Sources: Cresente Figueroa, UNA; ASSE

Suggested Conclusions -1

"IH Engineering" is *not* currently cognizable as a profession.

"Safety Engineering" is still a recognized profession (@PE status.)

Is this necessary or desirable?)

Job listings on Google for "IH Engineer." There are no listings for "Safety Engineer."

There are no BS or MS degree programs awarding "IH Engineering" degrees.



Suggested Conclusions -2

"Engineering" is not currently recognizable as a profession. "Safety Engineering" is still a recognized profession (@PE status.)

(Is this necessary or desirable?)

No job listings on Google for "IH Engineer." There are no job listings for "Safety Engineers."

There are no BS or MS degree programs regarding "IH Engineering" degrees.



Suggested Conclusions - 3

"Engineering" is not currently recognizable as a profession. "Safety Engineering" is still a recognized profession (@PE status.)

(Is this necessary or desirable?)

**Job listings on Google for "IH Engineer."
There are job listings for "Safety Engineer."**

There are no BS or MS degree programs awarding "IH Engineering" degrees.

No PE track for IH or Safety?)



Suggested Conclusions - 4

Most IH BS and MS programs include “engineering controls” in course materials at varying levels of technical complexity.

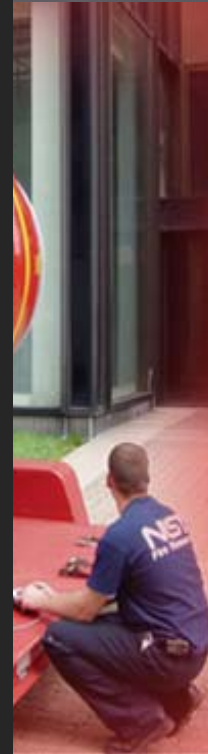
(Are they adequate??)

BS-level engineers enroll in MS IH programs. (Personal experience.)

Do we need to attract more?)

There is no PE status for “IH Engineers” There (was) for “Safety Engineers.”

They rarely design engineering controls and only occasionally review



Suggested Conclusions - 5

Most IH BS and MS programs include “engineering controls” in their courses at varying levels of technical complexity.

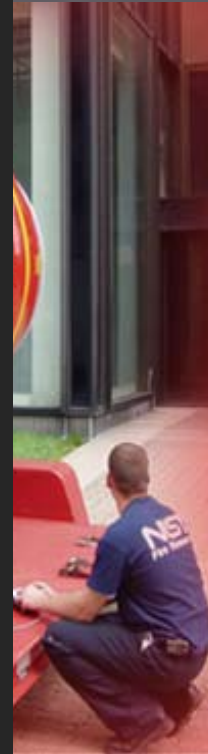
Are these programs adequate??)

How many BS-level engineers enroll in MS IH programs. (Personal experience.)

(Do we need to attract more?)

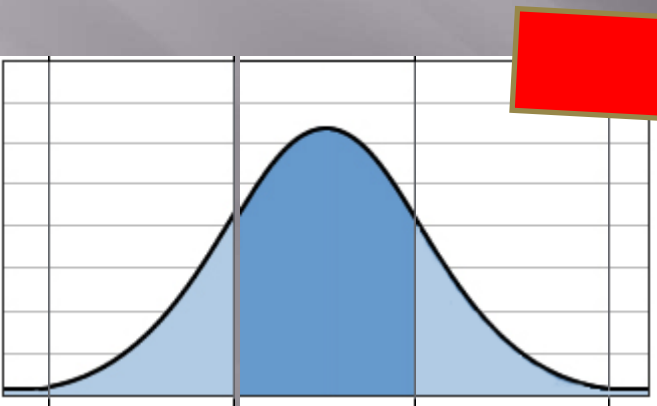
There is no PE status for “IH Engineers” There (was) for “Safety Engineers.”

They rarely design engineering controls and only occasionally review design P&Ss.



the starting salary **for IEs** is about **\$56,000.**"

the median salary for an IE in the US is **\$7,857.**" – 2013 BLS Data (Degree unspecified)



What about salary competition?

The Present

the starting salary **for MEs** is about **\$60,500** (BS) and **\$75,700** (MS)"

the median salary for a typical ME in the US is **\$0,600.**" – 2012 and 2013 BLS Data

Suggested Conclusions - 6

IH BS and MS programs include “engineering controls” in course materials at varying levels of technical complexity.

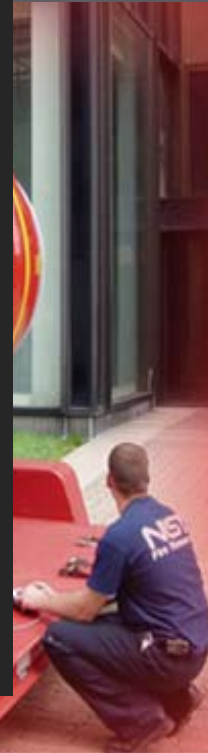
Are these programs adequate??)

BS-level engineers enroll in MS IH programs. (Personal experience.)

How do we need to attract more?)

There is no PE status for “IH Engineers” where (was) for “Safety Engineers.”

Engineers rarely design engineering controls and only occasionally view design P&Ss.



The Future? Recommendations:

Recognize that engineering is still a great base for being an industrial hygienist.



Find ways of attracting more BS graduate engineers into our MS IH programs.

Make sure BS and MS IH programs cover engineering control (EC) topics sufficient to meet today's IH needs, especially ventilation.

Provide diverse EC PDCs and DL courses to help IHs do their jobs and specific EC tasks.

Update and write new IHE / EC manuals and textbooks.

Support/sponsor technical / engineering standards-setting activities when standards effect the IH profession.

the Future? Recommendations:

Recognize that engineering is still a great base for being an industrial hygienist. Attract engineers into the profession.



Find ways of attracting more BS graduate engineers into our MS IH programs.

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Partner with ASSE to rebuild the engineering base of OH&S.

IH Engineering

D. Jeff Burton, PE
YPSW Conference, January 2014

